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⑮ $6 - 3 \times 1 =$

⑮ $13 - 5 \times 2 =$

⑮ $3 - 1 \times 2 =$

⑯ $5 \times 2 - 8 =$

⑯ $4 \times 5 - 6 =$

⑯ $29 - 7 \times 4 =$

⑰ $9 \times 4 - 5 =$

⑰ $63 - 9 \times 6 =$

⑰ $87 - 9 \times 9 =$

⑱ $35 - 5 \times 6 =$

⑱ $9 - 7 \times 1 =$

⑱ $14 - 1 \times 5 =$

⑲ $52 - 6 \times 8 =$

⑲ $55 - 6 \times 9 =$

⑲ $6 \times 7 - 5 =$

⑳ $4 \times 6 - 1 =$

⑳ $32 - 7 \times 4 =$

⑳ $43 - 4 \times 9 =$