① $12 - \boxed{} - 3 = 6$

⑪ $13 - \boxed{} - 4 = 6$

② $\boxed{} + 1 + 6 = 13$

⑫ $3 + \boxed{} + 9 = 17$

③ $\boxed{} + 7 + 5 = 13$

⑬ $15 - \boxed{} - 4 = 2$

④ $\boxed{} - 1 - 8 = 4$

⑭ $\boxed{} + 2 + 9 = 17$

⑤ $\boxed{} + 2 + 9 = 14$

⑮ $8 + \boxed{} + 5 = 14$

⑥ $\boxed{} - 1 - 9 = 3$

⑯ $17 - 9 - \boxed{} = 2$

⑦ $6 + 1 + \boxed{} = 16$

⑰ $1 + \boxed{} + 9 = 12$

⑧ $\boxed{} + 1 + 2 = 11$

⑱ $13 - \boxed{} - 1 = 8$

⑨ $14 - 9 - \boxed{} = 3$

⑲ $5 + 2 + \boxed{} = 16$

⑩ $\boxed{} - 3 - 5 = 5$

⑳ $5 + \boxed{} + 9 = 15$

① $5+1+\boxed{}=15$

② $12-1-\boxed{}=4$

③ $2+\boxed{}+7=12$

④ $1+\boxed{}+9=13$

⑤ $\boxed{}+3+9=15$

⑥ $17-4-\boxed{}=4$

⑦ $14-\boxed{}-1=8$

⑧ $3+\boxed{}+9=17$

⑨ $6+1+\boxed{}=14$

⑩ $13-3-\boxed{}=8$

⑪ $\boxed{}+1+9=15$

⑫ $16-9-\boxed{}=6$

⑬ $14-2-\boxed{}=4$

⑭ $4+\boxed{}+6=11$

⑮ $15-\boxed{}-6=1$

⑯ $4+\boxed{}+6=14$

⑰ $\boxed{}+1+9=16$

⑱ $16-\boxed{}-7=1$

⑲ $7+1+\boxed{}=17$

⑳ $\boxed{}+4+9=17$

① $6+\boxed{}+8=16$

② $15-\boxed{}-1=6$

③ $1+\boxed{}+9=13$

④ $3+\boxed{}+8=16$

⑤ $3+\boxed{}+7=14$

⑥ $\boxed{}-7-1=5$

⑦ $\boxed{}-2-6=4$

⑧ $\boxed{}-9-2=5$

⑨ $\boxed{}+4+4=12$

⑩ $\boxed{}+3+9=13$

⑪ $\boxed{}+6+5=12$

⑫ $14-\boxed{}-2=7$

⑬ $8+1+\boxed{}=14$

⑭ $3+5+\boxed{}=17$

⑮ $4+\boxed{}+7=15$

⑯ $7+\boxed{}+9=17$

⑰ $12-2-\boxed{}=9$

⑱ $4+3+\boxed{}=11$

⑲ $\boxed{}+1+7=16$

⑳ $5+3+\boxed{}=15$

① $\Box + 1 + 6 = 13$

② $4 + 3 + \Box = 16$

③ $11 - 1 - \Box = 6$

④ $16 - 1 - \Box = 8$

⑤ $\Box - 8 - 5 = 1$

⑥ $\Box + 1 + 9 = 17$

⑦ $12 - 5 - \Box = 5$

⑧ $\Box - 9 - 6 = 2$

⑨ $\Box + 2 + 7 = 14$

⑩ $16 - \Box - 2 = 5$

⑪ $\Box - 3 - 4 = 5$

⑫ $13 - 7 - \Box = 1$

⑬ $14 - 8 - \Box = 2$

⑭ $\Box + 2 + 9 = 14$

⑮ $3 + \Box + 5 = 11$

⑯ $16 - 9 - \Box = 5$

⑰ $\Box + 3 + 9 = 14$

⑱ $5 + \Box + 9 = 15$

⑲ $2 + \Box + 6 = 13$

⑳ $16 - \Box - 8 = 7$

① $\boxed{} - 9 - 5 = 1$

⑪ $14 - \boxed{} - 1 = 6$

② $6 + \boxed{} + 9 = 17$

⑫ $\boxed{} + 2 + 9 = 14$

③ $\boxed{} - 6 - 2 = 7$

⑬ $11 - \boxed{} - 9 = 1$

④ $\boxed{} - 2 - 6 = 6$

⑭ $\boxed{} + 1 + 9 = 16$

⑤ $\boxed{} - 8 - 2 = 5$

⑮ $14 - \boxed{} - 3 = 2$

⑥ $5 + 3 + \boxed{} = 14$

⑯ $5 + \boxed{} + 9 = 15$

⑦ $8 + \boxed{} + 9 = 18$

⑰ $\boxed{} - 1 - 9 = 7$

⑧ $2 + \boxed{} + 9 = 17$

⑱ $2 + 5 + \boxed{} = 14$

⑨ $2 + 4 + \boxed{} = 11$

⑲ $2 + \boxed{} + 6 = 14$

⑩ $5 + \boxed{} + 9 = 15$

⑳ $\boxed{} + 3 + 4 = 11$

① $14-5-\boxed{}=8$

② $\boxed{}-4-4=9$

③ $4+\boxed{}+5=12$

④ $4+\boxed{}+8=13$

⑤ $\boxed{}+1+7=14$

⑥ $2+\boxed{}+9=14$

⑦ $4+\boxed{}+9=17$

⑧ $7+1+\boxed{}=17$

⑨ $15-\boxed{}-1=7$

⑩ $11-5-\boxed{}=3$

⑪ $\boxed{}-1-9=6$

⑫ $3+\boxed{}+4=11$

⑬ $\boxed{}+1+9=16$

⑭ $\boxed{}-5-1=7$

⑮ $7+1+\boxed{}=14$

⑯ $3+\boxed{}+7=12$

⑰ $\boxed{}-2-8=3$

⑱ $14-\boxed{}-3=9$

⑲ $\boxed{}-5-3=8$

⑳ $12-\boxed{}-1=9$

① $2+5+\boxed{}=15$ ⑪ $\boxed{}-3-1=8$

② $\boxed{}+4+9=16$ ⑫ $\boxed{}+2+8=13$

③ $4+1+\boxed{}=14$ ⑬ $\boxed{}-4-9=2$

④ $\boxed{}+3+8=15$ ⑭ $1+\boxed{}+9=12$

⑤ $5+1+\boxed{}=14$ ⑮ $7+1+\boxed{}=16$

⑥ $\boxed{}+2+8=14$ ⑯ $\boxed{}-3-1=8$

⑦ $11-3-\boxed{}=4$ ⑰ $\boxed{}+6+3=11$

⑧ $3+2+\boxed{}=14$ ⑱ $\boxed{}-1-7=8$

⑨ $13-5-\boxed{}=7$ ⑲ $7+\boxed{}+6=14$

⑩ $4+\boxed{}+6=12$ ⑳ $12-4-\boxed{}=1$

① $\boxed{} - 1 - 7 = 8$　⑪ $5 + \boxed{} + 4 = 11$

② $12 - 3 - \boxed{} = 5$　⑫ $14 - 4 - \boxed{} = 9$

③ $\boxed{} + 5 + 9 = 17$　⑬ $\boxed{} + 2 + 9 = 12$

④ $16 - 5 - \boxed{} = 9$　⑭ $\boxed{} - 4 - 3 = 6$

⑤ $16 - 8 - \boxed{} = 1$　⑮ $\boxed{} - 7 - 2 = 6$

⑥ $4 + \boxed{} + 8 = 13$　⑯ $\boxed{} - 5 - 7 = 1$

⑦ $15 - 2 - \boxed{} = 4$　⑰ $\boxed{} - 9 - 4 = 1$

⑧ $\boxed{} + 4 + 9 = 15$　⑱ $4 + \boxed{} + 8 = 14$

⑨ $\boxed{} + 5 + 4 = 11$　⑲ $16 - 3 - \boxed{} = 5$

⑩ $13 - \boxed{} - 8 = 2$　⑳ $\boxed{} - 5 - 3 = 5$

① $1 + \boxed{} + 9 = 16$

② $\boxed{} - 2 - 3 = 6$

③ $\boxed{} + 2 + 5 = 12$

④ $14 - \boxed{} - 6 = 7$

⑤ $\boxed{} + 2 + 8 = 14$

⑥ $15 - 4 - \boxed{} = 4$

⑦ $6 + \boxed{} + 9 = 17$

⑧ $14 - \boxed{} - 2 = 3$

⑨ $4 + \boxed{} + 5 = 12$

⑩ $\boxed{} - 6 - 8 = 2$

⑪ $13 - \boxed{} - 3 = 1$

⑫ $1 + 6 + \boxed{} = 13$

⑬ $4 + 3 + \boxed{} = 13$

⑭ $\boxed{} + 1 + 9 = 11$

⑮ $16 - 4 - \boxed{} = 8$

⑯ $\boxed{} + 3 + 9 = 16$

⑰ $15 - 1 - \boxed{} = 6$

⑱ $13 - \boxed{} - 4 = 1$

⑲ $1 + 6 + \boxed{} = 12$

⑳ $\boxed{} + 1 + 6 = 14$

① $\boxed{}+4+7=13$　　⑪ $\boxed{}-4-7=4$

② $15-\boxed{}-3=7$　　⑫ $2+5+\boxed{}=14$

③ $\boxed{}-9-2=1$　　⑬ $11-\boxed{}-1=5$

④ $\boxed{}-4-2=5$　　⑭ $\boxed{}-5-1=8$

⑤ $12-\boxed{}-2=7$　　⑮ $2+4+\boxed{}=11$

⑥ $5+1+\boxed{}=13$　　⑯ $\boxed{}-6-1=9$

⑦ $\boxed{}-3-9=4$　　⑰ $2+2+\boxed{}=13$

⑧ $5+1+\boxed{}=11$　　⑱ $\boxed{}-1-2=8$

⑨ $2+1+\boxed{}=12$　　⑲ $14-9-\boxed{}=2$

⑩ $5+1+\boxed{}=15$　　⑳ $11-5-\boxed{}=3$

① $1 + \boxed{} + 9 = 13$

② $2 + \boxed{} + 6 = 11$

③ $5 + 1 + \boxed{} = 15$

④ $8 + \boxed{} + 7 = 16$

⑤ $\boxed{} - 1 - 5 = 9$

⑥ $\boxed{} - 6 - 5 = 2$

⑦ $14 - 7 - \boxed{} = 5$

⑧ $4 + 4 + \boxed{} = 12$

⑨ $\boxed{} - 9 - 6 = 2$

⑩ $\boxed{} - 1 - 4 = 9$

⑪ $\boxed{} - 9 - 1 = 2$

⑫ $11 - \boxed{} - 4 = 5$

⑬ $15 - 1 - \boxed{} = 5$

⑭ $\boxed{} - 2 - 9 = 1$

⑮ $\boxed{} + 1 + 8 = 16$

⑯ $16 - 1 - \boxed{} = 7$

⑰ $\boxed{} + 1 + 6 = 11$

⑱ $15 - 3 - \boxed{} = 7$

⑲ $\boxed{} + 1 + 6 = 15$

⑳ $\boxed{} + 1 + 5 = 11$

① $12 - 2 - \boxed{} = 9$

⑪ $4 + 2 + \boxed{} = 15$

② $\boxed{} - 6 - 5 = 3$

⑫ $\boxed{} - 2 - 8 = 5$

③ $17 - 9 - \boxed{} = 5$

⑬ $8 + \boxed{} + 4 = 13$

④ $17 - 1 - \boxed{} = 9$

⑭ $3 + 4 + \boxed{} = 16$

⑤ $16 - \boxed{} - 2 = 5$

⑮ $2 + \boxed{} + 8 = 16$

⑥ $1 + \boxed{} + 9 = 11$

⑯ $11 - 9 - \boxed{} = 1$

⑦ $\boxed{} + 1 + 2 = 11$

⑰ $5 + 2 + \boxed{} = 11$

⑧ $15 - 2 - \boxed{} = 4$

⑱ $\boxed{} - 1 - 9 = 5$

⑨ $14 - \boxed{} - 9 = 2$

⑲ $5 + \boxed{} + 5 = 11$

⑩ $\boxed{} - 6 - 4 = 3$

⑳ $\boxed{} - 4 - 3 = 7$

① $5 + 1 + \boxed{} = 14$　　⑪ $1 + \boxed{} + 9 = 17$

② $7 + 1 + \boxed{} = 14$　　⑫ $1 + \boxed{} + 9 = 12$

③ $13 - 1 - \boxed{} = 8$　　⑬ $13 - 8 - \boxed{} = 1$

④ $\boxed{} - 1 - 9 = 7$　　⑭ $6 + 2 + \boxed{} = 13$

⑤ $8 + 1 + \boxed{} = 12$　　⑮ $17 - \boxed{} - 9 = 4$

⑥ $14 - 9 - \boxed{} = 4$　　⑯ $\boxed{} - 3 - 4 = 4$

⑦ $\boxed{} - 1 - 9 = 6$　　⑰ $6 + 1 + \boxed{} = 15$

⑧ $\boxed{} + 2 + 9 = 16$　　⑱ $15 - \boxed{} - 4 = 9$

⑨ $7 + \boxed{} + 9 = 17$　　⑲ $6 + \boxed{} + 9 = 16$

⑩ $13 - 2 - \boxed{} = 9$　　⑳ $\boxed{} + 1 + 8 = 13$

① $3 + \boxed{} + 8 = 12$

② $3 + 5 + \boxed{} = 17$

③ $\boxed{} + 2 + 7 = 14$

④ $\boxed{} - 1 - 8 = 9$

⑤ $8 + 1 + \boxed{} = 15$

⑥ $\boxed{} - 4 - 6 = 1$

⑦ $\boxed{} - 5 - 9 = 1$

⑧ $5 + \boxed{} + 9 = 15$

⑨ $12 - \boxed{} - 4 = 1$

⑩ $\boxed{} - 9 - 1 = 6$

⑪ $16 - 8 - \boxed{} = 7$

⑫ $4 + 4 + \boxed{} = 17$

⑬ $6 + 1 + \boxed{} = 16$

⑭ $6 + \boxed{} + 6 = 13$

⑮ $13 - \boxed{} - 5 = 4$

⑯ $15 - \boxed{} - 9 = 1$

⑰ $\boxed{} + 2 + 7 = 12$

⑱ $14 - \boxed{} - 1 = 6$

⑲ $\boxed{} + 2 + 8 = 16$

⑳ $\boxed{} + 3 + 6 = 11$

① $4+2+\boxed{}=15$ ⑪ $5+2+\boxed{}=16$

② $2+\boxed{}+9=15$ ⑫ $17-9-\boxed{}=3$

③ $14-4-\boxed{}=7$ ⑬ $1+7+\boxed{}=17$

④ $4+\boxed{}+7=13$ ⑭ $13-5-\boxed{}=1$

⑤ $15-9-\boxed{}=4$ ⑮ $\boxed{}+1+8=16$

⑥ $\boxed{}-9-3=1$ ⑯ $12-\boxed{}-5=5$

⑦ $11-1-\boxed{}=6$ ⑰ $12-2-\boxed{}=9$

⑧ $\boxed{}-2-2=9$ ⑱ $2+5+\boxed{}=16$

⑨ $12-\boxed{}-5=5$ ⑲ $\boxed{}-4-1=8$

⑩ $\boxed{}-9-2=2$ ⑳ $16-9-\boxed{}=2$

① $11 - \boxed{} - 6 = 1$

② $\boxed{} + 1 + 9 = 12$

③ $\boxed{} - 1 - 9 = 3$

④ $5 + 2 + \boxed{} = 16$

⑤ $\boxed{} - 1 - 2 = 9$

⑥ $1 + \boxed{} + 9 = 11$

⑦ $\boxed{} - 9 - 2 = 6$

⑧ $\boxed{} + 1 + 7 = 11$

⑨ $\boxed{} + 1 + 9 = 14$

⑩ $\boxed{} - 1 - 6 = 4$

⑪ $\boxed{} + 1 + 5 = 14$

⑫ $3 + 3 + \boxed{} = 12$

⑬ $18 - \boxed{} - 9 = 1$

⑭ $8 + \boxed{} + 5 = 14$

⑮ $5 + 2 + \boxed{} = 14$

⑯ $\boxed{} - 2 - 8 = 5$

⑰ $\boxed{} - 4 - 3 = 9$

⑱ $\boxed{} - 7 - 2 = 4$

⑲ $\boxed{} + 1 + 7 = 11$

⑳ $\boxed{} + 2 + 8 = 13$

① □ + 4 + 6 = 14

⑪ □ + 2 + 6 = 13

② 8 + □ + 4 = 13

⑫ □ + 4 + 6 = 13

③ 2 + 3 + □ = 11

⑬ 11 − 1 − □ = 7

④ 12 − 1 − □ = 7

⑭ □ − 5 − 3 = 4

⑤ 2 + 2 + □ = 13

⑮ □ − 5 − 1 = 9

⑥ □ + 4 + 9 = 16

⑯ 2 + □ + 6 = 12

⑦ □ + 1 + 6 = 15

⑰ 4 + □ + 9 = 14

⑧ 3 + 3 + □ = 15

⑱ 13 − 5 − □ = 2

⑨ 4 + 2 + □ = 11

⑲ 13 − □ − 7 = 5

⑩ 8 + □ + 6 = 15

⑳ 11 − □ − 9 = 1

① $15 - \boxed{} - 6 = 8$

⑪ $\boxed{} - 9 - 2 = 3$

② $12 - 5 - \boxed{} = 4$

⑫ $12 - \boxed{} - 1 = 6$

③ $18 - 1 - \boxed{} = 9$

⑬ $5 + 3 + \boxed{} = 13$

④ $5 + 2 + \boxed{} = 13$

⑭ $\boxed{} + 2 + 5 = 13$

⑤ $2 + 5 + \boxed{} = 16$

⑮ $14 - 1 - \boxed{} = 5$

⑥ $14 - 4 - \boxed{} = 9$

⑯ $14 - \boxed{} - 8 = 1$

⑦ $\boxed{} + 7 + 9 = 17$

⑰ $6 + 1 + \boxed{} = 13$

⑧ $\boxed{} + 1 + 9 = 15$

⑱ $\boxed{} - 2 - 9 = 6$

⑨ $17 - 5 - \boxed{} = 3$

⑲ $13 - 5 - \boxed{} = 6$

⑩ $\boxed{} + 2 + 7 = 14$

⑳ $1 + \boxed{} + 9 = 12$

① $\boxed{} - 4 - 9 = 1$

⑪ $14 - 3 - \boxed{} = 9$

② $14 - \boxed{} - 6 = 5$

⑫ $15 - 9 - \boxed{} = 5$

③ $1 + \boxed{} + 9 = 11$

⑬ $1 + \boxed{} + 7 = 12$

④ $16 - \boxed{} - 7 = 1$

⑭ $12 - \boxed{} - 3 = 1$

⑤ $11 - \boxed{} - 1 = 2$

⑮ $\boxed{} + 1 + 9 = 15$

⑥ $12 - \boxed{} - 4 = 1$

⑯ $\boxed{} - 3 - 4 = 8$

⑦ $6 + \boxed{} + 9 = 17$

⑰ $12 - 1 - \boxed{} = 8$

⑧ $\boxed{} - 3 - 9 = 5$

⑱ $17 - \boxed{} - 2 = 6$

⑨ $\boxed{} + 1 + 2 = 11$

⑲ $2 + 4 + \boxed{} = 15$

⑩ $3 + \boxed{} + 9 = 17$

⑳ $11 - \boxed{} - 2 = 3$

① $15-4-\boxed{}=7$

⑪ $\boxed{}-7-8=1$

② $\boxed{}+1+6=14$

⑫ $\boxed{}+2+7=12$

③ $3+\boxed{}+9=15$

⑬ $12-\boxed{}-1=8$

④ $17-9-\boxed{}=3$

⑭ $14-\boxed{}-1=7$

⑤ $5+2+\boxed{}=16$

⑮ $\boxed{}-7-1=7$

⑥ $\boxed{}+2+8=13$

⑯ $\boxed{}-8-1=8$

⑦ $2+\boxed{}+9=15$

⑰ $4+1+\boxed{}=14$

⑧ $\boxed{}+1+9=16$

⑱ $1+\boxed{}+9=13$

⑨ $\boxed{}-1-9=5$

⑲ $5+\boxed{}+9=15$

⑩ $2+\boxed{}+9=16$

⑳ $6+2+\boxed{}=17$

① $1 + \boxed{} + 9 = 11$

② $8 + \boxed{} + 6 = 15$

③ $13 - \boxed{} - 2 = 5$

④ $\boxed{} + 1 + 9 = 12$

⑤ $8 + \boxed{} + 5 = 14$

⑥ $8 + \boxed{} + 8 = 17$

⑦ $\boxed{} - 9 - 4 = 1$

⑧ $5 + 1 + \boxed{} = 15$

⑨ $4 + 3 + \boxed{} = 16$

⑩ $17 - 5 - \boxed{} = 3$

⑪ $\boxed{} + 3 + 5 = 11$

⑫ $8 + 1 + \boxed{} = 11$

⑬ $4 + \boxed{} + 9 = 17$

⑭ $\boxed{} + 5 + 9 = 16$

⑮ $14 - 5 - \boxed{} = 8$

⑯ $2 + 1 + \boxed{} = 12$

⑰ $14 - 2 - \boxed{} = 4$

⑱ $5 + \boxed{} + 9 = 15$

⑲ $\boxed{} + 1 + 9 = 12$

⑳ $4 + \boxed{} + 7 = 14$

① $1 + \boxed{} + 4 = 12$

⑪ $\boxed{} + 2 + 9 = 13$

② $2 + \boxed{} + 9 = 15$

⑫ $13 - \boxed{} - 6 = 6$

③ $15 - \boxed{} - 1 = 9$

⑬ $14 - \boxed{} - 3 = 9$

④ $\boxed{} + 1 + 9 = 14$

⑭ $\boxed{} - 1 - 1 = 9$

⑤ $\boxed{} - 9 - 6 = 1$

⑮ $14 - \boxed{} - 9 = 1$

⑥ $\boxed{} + 5 + 9 = 15$

⑯ $7 + \boxed{} + 3 = 11$

⑦ $13 - \boxed{} - 7 = 5$

⑰ $2 + \boxed{} + 9 = 13$

⑧ $14 - 9 - \boxed{} = 2$

⑱ $4 + \boxed{} + 9 = 16$

⑨ $6 + 1 + \boxed{} = 15$

⑲ $8 + 1 + \boxed{} = 11$

⑩ $8 + 1 + \boxed{} = 18$

⑳ $\boxed{} + 1 + 9 = 18$

① □ − 7 − 1 = 5

② 17 − 9 − □ = 3

③ 11 − 7 − □ = 3

④ □ + 3 + 4 = 12

⑤ 16 − 1 − □ = 7

⑥ 5 + □ + 9 = 15

⑦ □ + 3 + 9 = 16

⑧ 6 + 2 + □ = 13

⑨ 4 + 1 + □ = 13

⑩ 12 − □ − 3 = 4

⑪ □ + 1 + 9 = 14

⑫ 15 − □ − 2 = 9

⑬ 12 − □ − 4 = 7

⑭ □ + 1 + 9 = 16

⑮ 11 − □ − 1 = 3

⑯ 14 − 4 − □ = 2

⑰ □ − 6 − 2 = 5

⑱ □ − 6 − 4 = 2

⑲ 2 + 4 + □ = 12

⑳ 4 + □ + 5 = 13

① $\boxed{}-9-1=1$　　⑪ $15-\boxed{}-9=1$

② $\boxed{}+6+9=16$　　⑫ $2+4+\boxed{}=15$

③ $4+\boxed{}+9=14$　　⑬ $8+1+\boxed{}=18$

④ $\boxed{}+2+9=14$　　⑭ $\boxed{}+2+9=16$

⑤ $\boxed{}+1+9=14$　　⑮ $\boxed{}-5-5=2$

⑥ $\boxed{}+3+8=16$　　⑯ $\boxed{}+1+7=16$

⑦ $\boxed{}-7-8=1$　　⑰ $\boxed{}-3-4=6$

⑧ $\boxed{}+4+4=12$　　⑱ $17-6-\boxed{}=9$

⑨ $\boxed{}-3-7=4$　　⑲ $5+\boxed{}+6=12$

⑩ $3+1+\boxed{}=13$　　⑳ $17-4-\boxed{}=9$

① $4 + \boxed{} + 3 = 11$

⑪ $5 + 1 + \boxed{} = 13$

② $\boxed{} - 7 - 2 = 3$

⑫ $\boxed{} - 9 - 1 = 1$

③ $\boxed{} - 7 - 4 = 3$

⑬ $15 - 8 - \boxed{} = 2$

④ $13 - 1 - \boxed{} = 6$

⑭ $2 + \boxed{} + 9 = 12$

⑤ $3 + \boxed{} + 9 = 14$

⑮ $4 + 2 + \boxed{} = 15$

⑥ $\boxed{} - 4 - 7 = 3$

⑯ $\boxed{} - 4 - 3 = 9$

⑦ $\boxed{} + 5 + 5 = 12$

⑰ $7 + \boxed{} + 8 = 16$

⑧ $14 - 4 - \boxed{} = 6$

⑱ $14 - 4 - \boxed{} = 1$

⑨ $\boxed{} - 8 - 1 = 9$

⑲ $16 - \boxed{} - 7 = 8$

⑩ $1 + \boxed{} + 9 = 11$

⑳ $\boxed{} - 2 - 9 = 1$

① $7+1+\boxed{}=17$

⑪ $\boxed{}-2-5=6$

② $\boxed{}+4+4=12$

⑫ $4+\boxed{}+6=13$

③ $3+2+\boxed{}=14$

⑬ $18-8-\boxed{}=1$

④ $\boxed{}+1+3=12$

⑭ $15-\boxed{}-3=3$

⑤ $\boxed{}-4-9=3$

⑮ $\boxed{}-9-8=1$

⑥ $\boxed{}+1+9=15$

⑯ $14-\boxed{}-5=8$

⑦ $1+1+\boxed{}=11$

⑰ $16-9-\boxed{}=1$

⑧ $8+\boxed{}+6=15$

⑱ $14-\boxed{}-8=3$

⑨ $12-4-\boxed{}=4$

⑲ $\boxed{}-2-5=5$

⑩ $\boxed{}+2+6=14$

⑳ $4+4+\boxed{}=17$

① $\square+4+7=13$

② $12-\square-4=3$

③ $\square-6-2=6$

④ $\square+1+2=11$

⑤ $14-2-\square=8$

⑥ $\square-5-1=5$

⑦ $16-\square-9=5$

⑧ $18-8-\square=1$

⑨ $12-\square-3=4$

⑩ $\square-4-1=9$

⑪ $\square+5+6=14$

⑫ $\square+1+6=12$

⑬ $4+1+\square=12$

⑭ $5+3+\square=17$

⑮ $13-4-\square=5$

⑯ $15-\square-5=9$

⑰ $4+\square+7=14$

⑱ $1+\square+9=13$

⑲ $\square+1+2=11$

⑳ $6+2+\square=17$

① $15 - \square - 4 = 7$

② $\square + 1 + 9 = 14$

③ $5 + \square + 5 = 11$

④ $5 + \square + 4 = 12$

⑤ $\square - 3 - 9 = 4$

⑥ $7 + 1 + \square = 17$

⑦ $16 - 5 - \square = 2$

⑧ $16 - 9 - \square = 2$

⑨ $\square - 6 - 9 = 1$

⑩ $11 - \square - 5 = 5$

⑪ $14 - 2 - \square = 3$

⑫ $\square + 1 + 9 = 14$

⑬ $16 - 9 - \square = 6$

⑭ $\square - 2 - 9 = 5$

⑮ $13 - 2 - \square = 5$

⑯ $\square + 1 + 9 = 12$

⑰ $4 + 1 + \square = 13$

⑱ $\square + 2 + 9 = 16$

⑲ $15 - \square - 9 = 1$

⑳ $\square + 3 + 6 = 14$

① $16 - \boxed{} - 6 = 1$　　⑪ $7 + 1 + \boxed{} = 17$

② $13 - 5 - \boxed{} = 1$　　⑫ $11 - \boxed{} - 1 = 9$

③ $\boxed{} - 4 - 1 = 8$　　⑬ $4 + 1 + \boxed{} = 14$

④ $\boxed{} + 1 + 8 = 13$　　⑭ $15 - \boxed{} - 8 = 2$

⑤ $11 - \boxed{} - 5 = 5$　　⑮ $8 + \boxed{} + 6 = 15$

⑥ $3 + \boxed{} + 9 = 15$　　⑯ $\boxed{} - 7 - 5 = 2$

⑦ $11 - \boxed{} - 1 = 1$　　⑰ $3 + 5 + \boxed{} = 16$

⑧ $2 + \boxed{} + 5 = 11$　　⑱ $13 - \boxed{} - 7 = 1$

⑨ $15 - \boxed{} - 3 = 3$　　⑲ $15 - 2 - \boxed{} = 9$

⑩ $3 + \boxed{} + 3 = 11$　　⑳ $11 - \boxed{} - 8 = 1$

① $5+1+\boxed{}=14$

⑪ $7+1+\boxed{}=17$

② $15-1-\boxed{}=7$

⑫ $14-\boxed{}-4=1$

③ $16-\boxed{}-9=2$

⑬ $\boxed{}-4-4=4$

④ $2+\boxed{}+9=13$

⑭ $5+3+\boxed{}=11$

⑤ $17-\boxed{}-6=2$

⑮ $16-\boxed{}-4=3$

⑥ $8+\boxed{}+8=17$

⑯ $\boxed{}+2+8=12$

⑦ $4+1+\boxed{}=14$

⑰ $3+\boxed{}+5=11$

⑧ $8+\boxed{}+8=17$

⑱ $8+\boxed{}+9=18$

⑨ $11-2-\boxed{}=3$

⑲ $\boxed{}+1+9=18$

⑩ $6+2+\boxed{}=13$

⑳ $\boxed{}+7+9=17$

① $8+1+\boxed{}=14$

② $4+\boxed{}+9=17$

③ $11-\boxed{}-4=4$

④ $13-\boxed{}-5=7$

⑤ $12-4-\boxed{}=4$

⑥ $\boxed{}-2-6=5$

⑦ $12-\boxed{}-1=3$

⑧ $17-4-\boxed{}=9$

⑨ $11-\boxed{}-3=3$

⑩ $2+3+\boxed{}=14$

⑪ $\boxed{}-9-5=1$

⑫ $16-\boxed{}-8=7$

⑬ $18-1-\boxed{}=8$

⑭ $5+\boxed{}+9=15$

⑮ $16-9-\boxed{}=3$

⑯ $14-\boxed{}-3=2$

⑰ $\boxed{}+1+9=14$

⑱ $\boxed{}+1+9=17$

⑲ $15-\boxed{}-5=7$

⑳ $15-\boxed{}-2=4$

① $\square - 9 - 5 = 2$

② $\square - 9 - 2 = 5$

③ $\square + 2 + 5 = 13$

④ $\square - 1 - 3 = 7$

⑤ $2 + 5 + \square = 15$

⑥ $15 - \square - 3 = 9$

⑦ $1 + 3 + \square = 13$

⑧ $6 + \square + 4 = 12$

⑨ $\square + 4 + 9 = 14$

⑩ $6 + 2 + \square = 17$

⑪ $\square + 4 + 9 = 14$

⑫ $\square + 3 + 5 = 12$

⑬ $15 - 2 - \square = 4$

⑭ $5 + \square + 9 = 16$

⑮ $12 - \square - 6 = 2$

⑯ $16 - \square - 1 = 8$

⑰ $\square - 8 - 6 = 2$

⑱ $13 - \square - 3 = 9$

⑲ $15 - \square - 3 = 3$

⑳ $17 - \square - 1 = 7$

① □ $+1+8=17$

② □ $-3-5=8$

③ $6+$ □ $+9=16$

④ $8+$ □ $+4=13$

⑤ □ $+4+6=14$

⑥ □ $+1+7=13$

⑦ □ $+4+9=16$

⑧ $12-$ □ $-6=1$

⑨ $14-5-$ □ $=8$

⑩ $14-2-$ □ $=3$

⑪ $14-$ □ $-8=1$

⑫ $5+$ □ $+9=15$

⑬ $6+$ □ $+6=13$

⑭ $16-$ □ $-6=1$

⑮ $16-$ □ $-1=9$

⑯ $12-$ □ $-2=6$

⑰ $5+2+$ □ $=16$

⑱ $5+1+$ □ $=12$

⑲ $12-5-$ □ $=3$

⑳ $5+2+$ □ $=16$

① $17-8-\boxed{}=8$

② $4+3+\boxed{}=15$

③ $13-\boxed{}-2=2$

④ $11-7-\boxed{}=2$

⑤ $7+1+\boxed{}=15$

⑥ $\boxed{}+1+4=11$

⑦ $14-1-\boxed{}=5$

⑧ $18-8-\boxed{}=9$

⑨ $\boxed{}-3-5=7$

⑩ $2+4+\boxed{}=15$

⑪ $14-5-\boxed{}=1$

⑫ $15-9-\boxed{}=1$

⑬ $12-\boxed{}-2=2$

⑭ $\boxed{}-4-9=3$

⑮ $5+\boxed{}+9=15$

⑯ $\boxed{}+1+6=15$

⑰ $\boxed{}-3-9=2$

⑱ $7+\boxed{}+9=17$

⑲ $11-4-\boxed{}=1$

⑳ $15-1-\boxed{}=5$

① $1+4+\boxed{}=14$　　⑪ $\boxed{}-9-2=3$

② $\boxed{}-4-9=1$　　⑫ $15-\boxed{}-1=8$

③ $\boxed{}-6-1=9$　　⑬ $13-7-\boxed{}=5$

④ $15-2-\boxed{}=9$　　⑭ $17-1-\boxed{}=8$

⑤ $\boxed{}-6-1=7$　　⑮ $16-\boxed{}-2=9$

⑥ $17-5-\boxed{}=9$　　⑯ $1+\boxed{}+9=11$

⑦ $13-\boxed{}-9=2$　　⑰ $5+\boxed{}+8=15$

⑧ $6+1+\boxed{}=15$　　⑱ $2+6+\boxed{}=17$

⑨ $\boxed{}-3-1=9$　　⑲ $\boxed{}-2-7=4$

⑩ $4+3+\boxed{}=15$　　⑳ $16-1-\boxed{}=9$

① $15-2-\boxed{}=5$

② $3+4+\boxed{}=11$

③ $18-1-\boxed{}=9$

④ $5+1+\boxed{}=13$

⑤ $15-\boxed{}-5=9$

⑥ $12-4-\boxed{}=4$

⑦ $15-\boxed{}-5=1$

⑧ $7+\boxed{}+9=17$

⑨ $3+5+\boxed{}=11$

⑩ $11-\boxed{}-5=3$

⑪ $4+2+\boxed{}=15$

⑫ $15-\boxed{}-8=6$

⑬ $16-\boxed{}-9=5$

⑭ $2+5+\boxed{}=13$

⑮ $15-9-\boxed{}=3$

⑯ $15-4-\boxed{}=9$

⑰ $6+1+\boxed{}=12$

⑱ $\boxed{}+2+9=14$

⑲ $7+\boxed{}+9=17$

⑳ $\boxed{}+1+9=16$

① $11 - \boxed{} - 5 = 3$

② $1 + \boxed{} + 9 = 17$

③ $17 - 9 - \boxed{} = 6$

④ $14 - 1 - \boxed{} = 6$

⑤ $\boxed{} + 1 + 4 = 12$

⑥ $2 + 1 + \boxed{} = 12$

⑦ $16 - 9 - \boxed{} = 2$

⑧ $\boxed{} + 2 + 9 = 16$

⑨ $\boxed{} + 7 + 3 = 11$

⑩ $\boxed{} - 9 - 4 = 4$

⑪ $6 + \boxed{} + 5 = 12$

⑫ $\boxed{} + 1 + 7 = 13$

⑬ $6 + 2 + \boxed{} = 16$

⑭ $15 - \boxed{} - 5 = 9$

⑮ $6 + \boxed{} + 7 = 15$

⑯ $16 - 4 - \boxed{} = 8$

⑰ $\boxed{} + 4 + 5 = 13$

⑱ $5 + \boxed{} + 8 = 15$

⑲ $\boxed{} - 3 - 5 = 7$

⑳ $2 + 6 + \boxed{} = 14$

① $\boxed{}-5-6=2$

② $11-\boxed{}-4=3$

③ $15-\boxed{}-2=7$

④ $15-3-\boxed{}=8$

⑤ $\boxed{}-7-2=5$

⑥ $6+\boxed{}+5=13$

⑦ $13-7-\boxed{}=5$

⑧ $2+\boxed{}+9=15$

⑨ $14-2-\boxed{}=9$

⑩ $\boxed{}+1+7=12$

⑪ $8+\boxed{}+4=13$

⑫ $6+\boxed{}+9=17$

⑬ $11-3-\boxed{}=6$

⑭ $8+\boxed{}+3=12$

⑮ $4+\boxed{}+7=15$

⑯ $17-\boxed{}-5=9$

⑰ $14-\boxed{}-1=4$

⑱ $4+\boxed{}+9=17$

⑲ $\boxed{}-1-9=3$

⑳ $4+\boxed{}+8=14$

① $2 + 6 + \boxed{} = 13$

⑪ $11 - 4 - \boxed{} = 3$

② $11 - \boxed{} - 4 = 1$

⑫ $13 - \boxed{} - 4 = 7$

③ $7 + \boxed{} + 8 = 16$

⑬ $6 + 2 + \boxed{} = 12$

④ $5 + \boxed{} + 6 = 12$

⑭ $5 + \boxed{} + 6 = 13$

⑤ $\boxed{} - 1 - 2 = 9$

⑮ $7 + 1 + \boxed{} = 17$

⑥ $12 - 3 - \boxed{} = 5$

⑯ $\boxed{} - 6 - 8 = 1$

⑦ $5 + \boxed{} + 9 = 15$

⑰ $\boxed{} - 6 - 2 = 5$

⑧ $3 + 4 + \boxed{} = 16$

⑱ $17 - 9 - \boxed{} = 6$

⑨ $\boxed{} - 1 - 9 = 4$

⑲ $16 - \boxed{} - 6 = 1$

⑩ $\boxed{} - 6 - 1 = 6$

⑳ $3 + \boxed{} + 4 = 12$

① $\boxed{} - 2 - 9 = 5$

② $13 - 9 - \boxed{} = 1$

③ $15 - 7 - \boxed{} = 7$

④ $\boxed{} - 8 - 9 = 1$

⑤ $\boxed{} - 7 - 1 = 9$

⑥ $\boxed{} + 4 + 9 = 17$

⑦ $17 - \boxed{} - 9 = 5$

⑧ $\boxed{} - 1 - 9 = 2$

⑨ $\boxed{} - 6 - 2 = 3$

⑩ $12 - 4 - \boxed{} = 1$

⑪ $3 + 5 + \boxed{} = 14$

⑫ $\boxed{} - 3 - 2 = 6$

⑬ $16 - \boxed{} - 6 = 9$

⑭ $\boxed{} + 3 + 9 = 17$

⑮ $1 + \boxed{} + 9 = 12$

⑯ $1 + 7 + \boxed{} = 14$

⑰ $12 - 4 - \boxed{} = 7$

⑱ $\boxed{} + 2 + 8 = 12$

⑲ $\boxed{} - 4 - 5 = 4$

⑳ $15 - \boxed{} - 2 = 9$