① $8 + 1 + \boxed{} = 10$

② $8 + \boxed{} + 6 = 15$

③ $1 + 4 + \boxed{} = 10$

④ $\boxed{} + 4 + 7 = 13$

⑤ $\boxed{} + 4 + 2 = 10$

⑥ $\boxed{} + 4 + 5 = 10$

⑦ $4 + \boxed{} + 5 = 12$

⑧ $7 + \boxed{} + 2 = 10$

⑨ $4 + \boxed{} + 8 = 14$

⑩ $\boxed{} + 1 + 2 = 11$

⑪ $\boxed{} + 2 + 2 = 9$

⑫ $6 + \boxed{} + 2 = 10$

⑬ $\boxed{} + 2 + 9 = 14$

⑭ $2 + 4 + \boxed{} = 10$

⑮ $7 + 1 + \boxed{} = 17$

⑯ $3 + 3 + \boxed{} = 10$

⑰ $1 + \boxed{} + 9 = 13$

⑱ $8 + \boxed{} + 1 = 10$

⑲ $2 + 4 + \boxed{} = 12$

⑳ $3 + \boxed{} + 1 = 9$

① $2 + \boxed{} + 2 = 6$

② $8 + \boxed{} + 5 = 14$

③ $\boxed{} + 2 + 9 = 14$

④ $4 + 2 + \boxed{} = 9$

⑤ $1 + \boxed{} + 1 = 3$

⑥ $3 + 4 + \boxed{} = 8$

⑦ $\boxed{} + 1 + 5 = 10$

⑧ $\boxed{} + 1 + 9 = 12$

⑨ $4 + \boxed{} + 9 = 16$

⑩ $5 + \boxed{} + 8 = 15$

⑪ $6 + 1 + \boxed{} = 9$

⑫ $4 + \boxed{} + 1 = 9$

⑬ $7 + \boxed{} + 1 = 9$

⑭ $2 + 6 + \boxed{} = 9$

⑮ $5 + \boxed{} + 8 = 15$

⑯ $\boxed{} + 3 + 4 = 11$

⑰ $\boxed{} + 5 + 6 = 14$

⑱ $\boxed{} + 4 + 6 = 14$

⑲ $7 + 1 + \boxed{} = 14$

⑳ $5 + 2 + \boxed{} = 8$

① $2 + \boxed{} + 9 = 15$

② $4 + \boxed{} + 9 = 17$

③ $\boxed{} + 1 + 9 = 16$

④ $1 + 1 + \boxed{} = 11$

⑤ $4 + \boxed{} + 2 = 10$

⑥ $3 + \boxed{} + 1 = 9$

⑦ $\boxed{} + 4 + 4 = 12$

⑧ $\boxed{} + 1 + 1 = 10$

⑨ $\boxed{} + 5 + 9 = 16$

⑩ $\boxed{} + 4 + 3 = 10$

⑪ $2 + \boxed{} + 6 = 13$

⑫ $8 + 1 + \boxed{} = 14$

⑬ $\boxed{} + 2 + 2 = 10$

⑭ $2 + \boxed{} + 1 = 8$

⑮ $\boxed{} + 2 + 3 = 9$

⑯ $\boxed{} + 4 + 1 = 9$

⑰ $1 + \boxed{} + 1 = 3$

⑱ $6 + \boxed{} + 6 = 13$

⑲ $2 + \boxed{} + 4 = 10$

⑳ $3 + \boxed{} + 2 = 9$

① 6+□+9=17

② □+2+1=6

③ 5+2+□=8

④ 6+1+□=8

⑤ □+4+2=9

⑥ □+4+9=14

⑦ □+1+9=15

⑧ □+2+4=9

⑨ □+2+7=14

⑩ 4+3+□=9

⑪ 4+□+7=15

⑫ 6+□+2=10

⑬ □+1+3=11

⑭ 7+1+□=9

⑮ 7+1+□=9

⑯ 3+3+□=10

⑰ 1+□+9=11

⑱ 6+□+2=10

⑲ 4+□+2=8

⑳ 4+2+□=15

① $5 + \square + 1 = 9$

② $3 + \square + 1 = 6$

③ $2 + 1 + \square = 12$

④ $1 + \square + 4 = 12$

⑤ $3 + \square + 8 = 12$

⑥ $5 + 3 + \square = 9$

⑦ $\square + 2 + 4 = 9$

⑧ $8 + \square + 1 = 10$

⑨ $1 + \square + 2 = 10$

⑩ $3 + 4 + \square = 10$

⑪ $7 + 1 + \square = 17$

⑫ $7 + \square + 9 = 17$

⑬ $\square + 7 + 9 = 17$

⑭ $\square + 1 + 2 = 11$

⑮ $1 + 6 + \square = 13$

⑯ $4 + \square + 2 = 10$

⑰ $4 + \square + 8 = 14$

⑱ $4 + \square + 4 = 9$

⑲ $5 + 1 + \square = 15$

⑳ $\square + 1 + 1 = 10$

① □ +3+5=12

② □ +1+6=15

③ 1+7+ □ =17

④ □ +5+4=11

⑤ 1+ □ +9=11

⑥ 2+ □ +4=10

⑦ □ +1+3=10

⑧ □ +1+9=14

⑨ 7+ □ +9=17

⑩ □ +1+7=12

⑪ 8+1+ □ =10

⑫ □ +4+9=16

⑬ 3+ □ +2=9

⑭ □ +3+1=8

⑮ 7+ □ +9=17

⑯ 2+ □ +5=10

⑰ 8+ □ +6=15

⑱ 5+ □ +1=7

⑲ □ +3+9=13

⑳ 6+ □ +2=10

① $\square + 1 + 9 = 16$ ⑪ $6 + 1 + \square = 10$

② $5 + \square + 2 = 9$ ⑫ $5 + 2 + \square = 8$

③ $3 + \square + 2 = 10$ ⑬ $\square + 2 + 4 = 9$

④ $3 + \square + 2 = 10$ ⑭ $\square + 1 + 1 = 10$

⑤ $\square + 1 + 1 = 10$ ⑮ $\square + 3 + 7 = 14$

⑥ $4 + \square + 1 = 8$ ⑯ $3 + \square + 9 = 17$

⑦ $3 + 4 + \square = 9$ ⑰ $5 + 3 + \square = 9$

⑧ $\square + 1 + 3 = 8$ ⑱ $1 + \square + 3 = 7$

⑨ $5 + 1 + \square = 9$ ⑲ $5 + 1 + \square = 15$

⑩ $2 + \square + 9 = 13$ ⑳ $2 + 5 + \square = 16$

① □ + 1 + 9 = 16

② □ + 7 + 3 = 11

③ 4 + 3 + □ = 16

④ □ + 5 + 1 = 8

⑤ 2 + 3 + □ = 9

⑥ □ + 2 + 5 = 12

⑦ 7 + □ + 3 = 11

⑧ □ + 3 + 1 = 9

⑨ 4 + 2 + □ = 15

⑩ 7 + 1 + □ = 9

⑪ 4 + 1 + □ = 14

⑫ □ + 5 + 5 = 12

⑬ 3 + □ + 9 = 17

⑭ □ + 2 + 8 = 16

⑮ 5 + □ + 1 = 8

⑯ 1 + □ + 9 = 13

⑰ □ + 2 + 7 = 12

⑱ □ + 1 + 1 = 9

⑲ □ + 5 + 1 = 9

⑳ □ + 1 + 1 = 10

① $\square + 1 + 8 = 16$　　⑪ $\square + 7 + 2 = 10$

② $5 + \square + 9 = 15$　　⑫ $\square + 3 + 1 = 8$

③ $\square + 1 + 2 = 10$　　⑬ $1 + \square + 6 = 9$

④ $6 + \square + 2 = 10$　　⑭ $1 + \square + 3 = 7$

⑤ $4 + \square + 3 = 9$　　⑮ $5 + 3 + \square = 11$

⑥ $\square + 1 + 9 = 14$　　⑯ $2 + 2 + \square = 6$

⑦ $8 + 1 + \square = 10$　　⑰ $3 + \square + 9 = 15$

⑧ $2 + 1 + \square = 7$　　⑱ $\square + 1 + 1 = 9$

⑨ $8 + \square + 4 = 13$　　⑲ $\square + 3 + 9 = 15$

⑩ $5 + 1 + \square = 9$　　⑳ $8 + \square + 1 = 10$

① □ ＋１＋9＝14

② １＋□＋9＝17

③ 6＋□＋2＝10

④ □＋5＋１＝7

⑤ 2＋2＋□＝13

⑥ □＋2＋8＝12

⑦ □＋１＋9＝12

⑧ 5＋2＋□＝9

⑨ □＋１＋6＝10

⑩ □＋2＋2＝10

⑪ □＋2＋9＝16

⑫ 2＋□＋１＝8

⑬ 4＋2＋□＝15

⑭ 2＋4＋□＝10

⑮ □＋2＋3＝6

⑯ □＋１＋5＝14

⑰ 6＋□＋9＝16

⑱ 5＋2＋□＝16

⑲ １＋□＋3＝7

⑳ 2＋3＋□＝11

① $\square+2+3=10$

② $1+\square+3=7$

③ $5+1+\square=10$

④ $3+2+\square=14$

⑤ $5+\square+3=9$

⑥ $1+\square+1=3$

⑦ $8+\square+1=10$

⑧ $\square+2+1=9$

⑨ $1+\square+5=10$

⑩ $3+\square+8=16$

⑪ $\square+2+2=9$

⑫ $4+4+\square=17$

⑬ $7+1+\square=9$

⑭ $5+2+\square=9$

⑮ $\square+4+9=16$

⑯ $4+\square+3=9$

⑰ $\square+1+4=9$

⑱ $5+\square+9=16$

⑲ $5+3+\square=9$

⑳ $\square+7+2=10$

① $2 + \boxed{} + 5 = 10$

② $\boxed{} + 1 + 7 = 16$

③ $\boxed{} + 2 + 9 = 14$

④ $5 + \boxed{} + 9 = 15$

⑤ $4 + \boxed{} + 9 = 14$

⑥ $5 + \boxed{} + 9 = 15$

⑦ $\boxed{} + 1 + 9 = 18$

⑧ $\boxed{} + 1 + 8 = 13$

⑨ $6 + 2 + \boxed{} = 9$

⑩ $2 + \boxed{} + 4 = 10$

⑪ $\boxed{} + 4 + 1 = 9$

⑫ $1 + \boxed{} + 1 = 3$

⑬ $5 + \boxed{} + 1 = 7$

⑭ $5 + 2 + \boxed{} = 11$

⑮ $4 + 3 + \boxed{} = 15$

⑯ $4 + \boxed{} + 1 = 9$

⑰ $\boxed{} + 1 + 8 = 13$

⑱ $4 + \boxed{} + 5 = 12$

⑲ $4 + \boxed{} + 1 = 8$

⑳ $\boxed{} + 1 + 1 = 10$

① $3+5+\boxed{}=17$

② $5+\boxed{}+5=12$

③ $2+4+\boxed{}=15$

④ $5+1+\boxed{}=11$

⑤ $\boxed{}+2+8=14$

⑥ $2+\boxed{}+6=11$

⑦ $6+\boxed{}+1=8$

⑧ $\boxed{}+1+9=14$

⑨ $5+\boxed{}+1=8$

⑩ $5+\boxed{}+2=8$

⑪ $\boxed{}+1+9=15$

⑫ $6+2+\boxed{}=16$

⑬ $\boxed{}+1+6=12$

⑭ $3+\boxed{}+7=14$

⑮ $3+5+\boxed{}=9$

⑯ $5+1+\boxed{}=7$

⑰ $5+2+\boxed{}=16$

⑱ $2+\boxed{}+5=10$

⑲ $\boxed{}+6+3=10$

⑳ $\boxed{}+4+2=10$

① $5+\boxed{}+9=15$

② $1+\boxed{}+6=9$

③ $4+\boxed{}+3=9$

④ $5+\boxed{}+9=15$

⑤ $2+5+\boxed{}=15$

⑥ $2+5+\boxed{}=10$

⑦ $3+5+\boxed{}=16$

⑧ $\boxed{}+2+9=16$

⑨ $4+4+\boxed{}=10$

⑩ $\boxed{}+3+4=12$

⑪ $1+\boxed{}+2=10$

⑫ $3+5+\boxed{}=10$

⑬ $8+1+\boxed{}=11$

⑭ $\boxed{}+1+6=11$

⑮ $6+\boxed{}+9=17$

⑯ $\boxed{}+4+4=12$

⑰ $7+1+\boxed{}=17$

⑱ $7+1+\boxed{}=17$

⑲ $\boxed{}+1+1=10$

⑳ $\boxed{}+7+5=13$

① □＋4＋4＝10

② □＋1＋8＝16

③ □＋3＋3＝7

④ 4＋4＋□＝9

⑤ 5＋1＋□＝15

⑥ 5＋1＋□＝15

⑦ 3＋□＋4＝12

⑧ 5＋□＋1＝8

⑨ 8＋1＋□＝10

⑩ □＋3＋1＝9

⑪ □＋1＋8＝16

⑫ □＋1＋3＝8

⑬ 8＋□＋9＝18

⑭ 5＋□＋9＝15

⑮ 5＋2＋□＝10

⑯ 5＋□＋6＝13

⑰ □＋1＋1＝9

⑱ □＋3＋6＝14

⑲ 3＋5＋□＝12

⑳ □＋5＋9＝17

① $3 + \boxed{} + 5 = 11$

② $2 + \boxed{} + 4 = 10$

③ $7 + \boxed{} + 1 = 9$

④ $4 + \boxed{} + 3 = 11$

⑤ $1 + \boxed{} + 9 = 17$

⑥ $\boxed{} + 2 + 5 = 13$

⑦ $2 + 5 + \boxed{} = 10$

⑧ $8 + \boxed{} + 1 = 10$

⑨ $\boxed{} + 1 + 2 = 11$

⑩ $8 + \boxed{} + 6 = 15$

⑪ $6 + \boxed{} + 3 = 10$

⑫ $\boxed{} + 1 + 2 = 10$

⑬ $4 + \boxed{} + 2 = 10$

⑭ $\boxed{} + 3 + 3 = 9$

⑮ $\boxed{} + 1 + 1 = 10$

⑯ $1 + 3 + \boxed{} = 7$

⑰ $4 + 4 + \boxed{} = 9$

⑱ $7 + 1 + \boxed{} = 17$

⑲ $3 + 5 + \boxed{} = 10$

⑳ $8 + \boxed{} + 1 = 10$

① $5 + \boxed{} + 4 = 10$

② $\boxed{} + 1 + 1 = 7$

③ $1 + \boxed{} + 9 = 12$

④ $4 + \boxed{} + 8 = 13$

⑤ $5 + \boxed{} + 2 = 8$

⑥ $4 + 3 + \boxed{} = 15$

⑦ $3 + 5 + \boxed{} = 10$

⑧ $\boxed{} + 2 + 2 = 10$

⑨ $7 + \boxed{} + 3 = 11$

⑩ $5 + \boxed{} + 1 = 7$

⑪ $4 + 1 + \boxed{} = 14$

⑫ $6 + 2 + \boxed{} = 17$

⑬ $\boxed{} + 5 + 1 = 8$

⑭ $\boxed{} + 7 + 6 = 14$

⑮ $\boxed{} + 4 + 3 = 10$

⑯ $6 + 2 + \boxed{} = 16$

⑰ $5 + \boxed{} + 5 = 11$

⑱ $1 + \boxed{} + 1 = 3$

⑲ $1 + \boxed{} + 2 = 9$

⑳ $\boxed{} + 1 + 4 = 9$

① 1+6+□=10

② □+2+4=9

③ 4+□+1=8

④ □+1+7=11

⑤ 7+1+□=9

⑥ 6+1+□=8

⑦ 7+1+□=9

⑧ 4+1+□=10

⑨ 4+□+1=9

⑩ 6+2+□=9

⑪ 5+2+□=16

⑫ 4+1+□=8

⑬ □+5+2=9

⑭ 4+1+□=13

⑮ □+1+1=10

⑯ 7+1+□=10

⑰ □+2+3=8

⑱ 2+□+1=9

⑲ 3+3+□=12

⑳ 6+2+□=10

① $4+4+\boxed{}=12$

② $\boxed{}+1+5=11$

③ $5+1+\boxed{}=14$

④ $\boxed{}+4+2=10$

⑤ $5+\boxed{}+1=9$

⑥ $2+\boxed{}+9=14$

⑦ $3+\boxed{}+1=9$

⑧ $4+\boxed{}+7=15$

⑨ $2+2+\boxed{}=13$

⑩ $\boxed{}+2+2=9$

⑪ $6+\boxed{}+7=15$

⑫ $5+1+\boxed{}=15$

⑬ $8+1+\boxed{}=15$

⑭ $\boxed{}+4+2=10$

⑮ $3+4+\boxed{}=16$

⑯ $4+\boxed{}+9=14$

⑰ $\boxed{}+4+4=12$

⑱ $8+\boxed{}+1=10$

⑲ $5+1+\boxed{}=12$

⑳ $4+\boxed{}+6=14$

① $5 + \boxed{} + 1 = 8$

② $5 + \boxed{} + 1 = 8$

③ $\boxed{} + 1 + 9 = 15$

④ $\boxed{} + 1 + 3 = 6$

⑤ $8 + \boxed{} + 4 = 13$

⑥ $\boxed{} + 6 + 1 = 9$

⑦ $6 + \boxed{} + 2 = 9$

⑧ $5 + \boxed{} + 4 = 11$

⑨ $\boxed{} + 5 + 7 = 14$

⑩ $4 + \boxed{} + 1 = 8$

⑪ $\boxed{} + 1 + 9 = 18$

⑫ $\boxed{} + 1 + 1 = 10$

⑬ $2 + 2 + \boxed{} = 6$

⑭ $5 + \boxed{} + 9 = 15$

⑮ $\boxed{} + 3 + 9 = 13$

⑯ $8 + \boxed{} + 4 = 13$

⑰ $\boxed{} + 1 + 9 = 14$

⑱ $6 + 2 + \boxed{} = 13$

⑲ $8 + \boxed{} + 1 = 10$

⑳ $\boxed{} + 5 + 9 = 15$

① $5+1+\boxed{}=10$

⑪ $\boxed{}+1+3=9$

② $7+\boxed{}+6=14$

⑫ $5+1+\boxed{}=13$

③ $1+7+\boxed{}=14$

⑬ $\boxed{}+1+3=9$

④ $\boxed{}+2+7=14$

⑭ $\boxed{}+1+1=10$

⑤ $3+4+\boxed{}=11$

⑮ $5+\boxed{}+9=15$

⑥ $8+\boxed{}+8=17$

⑯ $1+\boxed{}+3=7$

⑦ $7+1+\boxed{}=15$

⑰ $6+2+\boxed{}=13$

⑧ $2+\boxed{}+9=15$

⑱ $\boxed{}+4+6=14$

⑨ $\boxed{}+1+9=12$

⑲ $6+\boxed{}+2=10$

⑩ $4+\boxed{}+6=11$

⑳ $1+7+\boxed{}=10$

① □ +1+2=9

② 1+ □ +9=13

③ □ +1+3=10

④ □ +1+2=10

⑤ 4+ □ +2=10

⑥ 2+4+ □ =15

⑦ 1+ □ +6=9

⑧ 5+2+ □ =14

⑨ 3+3+ □ =15

⑩ 1+ □ +9=11

⑪ 5+ □ +1=7

⑫ □ +1+7=14

⑬ 7+1+ □ =14

⑭ □ +2+4=9

⑮ 2+1+ □ =12

⑯ 1+ □ +9=11

⑰ 6+2+ □ =17

⑱ □ +3+4=11

⑲ 2+6+ □ =9

⑳ □ +2+8=14

① □ +1+9 =12

② 2+6+ □ =9

③ 5+ □ +1 =9

④ 4+ □ +5 =10

⑤ □ +1+3 =9

⑥ □ +1+1 =9

⑦ □ +2+4 =9

⑧ 4+1+ □ =12

⑨ 5+2+ □ =10

⑩ 8+ □ +3 =12

⑪ 5+2+ □ =13

⑫ 2+5+ □ =16

⑬ 3+ □ +3 =11

⑭ □ +1+1 =8

⑮ □ +2+2 =6

⑯ □ +1+9 =16

⑰ 4+2+ □ =9

⑱ □ +1+1 =7

⑲ 1+ □ +3 =7

⑳ □ +1+1 =8

① $\square + 4 + 5 = 13$

② $8 + 1 + \square = 10$

③ $1 + \square + 1 = 3$

④ $\square + 2 + 9 = 16$

⑤ $4 + 4 + \square = 17$

⑥ $\square + 2 + 4 = 9$

⑦ $3 + 5 + \square = 17$

⑧ $5 + \square + 6 = 12$

⑨ $4 + 3 + \square = 8$

⑩ $3 + \square + 3 = 9$

⑪ $\square + 4 + 6 = 13$

⑫ $2 + 5 + \square = 8$

⑬ $6 + \square + 2 = 9$

⑭ $4 + \square + 9 = 17$

⑮ $5 + 1 + \square = 10$

⑯ $6 + \square + 1 = 9$

⑰ $\square + 2 + 6 = 10$

⑱ $3 + 5 + \square = 11$

⑲ $1 + 6 + \square = 10$

⑳ $\square + 2 + 3 = 11$

① $6 + \boxed{} + 3 = 10$

② $5 + 2 + \boxed{} = 16$

③ $\boxed{} + 1 + 9 = 17$

④ $\boxed{} + 1 + 1 = 9$

⑤ $\boxed{} + 1 + 2 = 8$

⑥ $3 + 2 + \boxed{} = 6$

⑦ $3 + \boxed{} + 6 = 10$

⑧ $7 + \boxed{} + 2 = 10$

⑨ $2 + 4 + \boxed{} = 11$

⑩ $\boxed{} + 1 + 9 = 16$

⑪ $1 + 7 + \boxed{} = 10$

⑫ $\boxed{} + 2 + 8 = 13$

⑬ $2 + \boxed{} + 4 = 10$

⑭ $8 + 1 + \boxed{} = 12$

⑮ $\boxed{} + 4 + 4 = 10$

⑯ $4 + 2 + \boxed{} = 15$

⑰ $\boxed{} + 2 + 9 = 16$

⑱ $2 + \boxed{} + 1 = 9$

⑲ $8 + \boxed{} + 8 = 17$

⑳ $2 + 5 + \boxed{} = 10$

① $\square + 4 + 9 = 16$　　⑪ $6 + \square + 5 = 13$

② $6 + 1 + \square = 15$　　⑫ $3 + \square + 3 = 9$

③ $\square + 1 + 7 = 13$　　⑬ $4 + 3 + \square = 15$

④ $2 + \square + 9 = 15$　　⑭ $3 + \square + 9 = 17$

⑤ $\square + 3 + 5 = 10$　　⑮ $\square + 6 + 9 = 16$

⑥ $6 + 1 + \square = 8$　　⑯ $3 + 4 + \square = 10$

⑦ $1 + \square + 3 = 7$　　⑰ $8 + \square + 1 = 10$

⑧ $2 + 3 + \square = 14$　　⑱ $8 + 1 + \square = 10$

⑨ $4 + 1 + \square = 9$　　⑲ $6 + 2 + \square = 10$

⑩ $\square + 4 + 9 = 17$　　⑳ $5 + 3 + \square = 14$

① □ + 1 + 4 = 9

② □ + 3 + 1 = 9

③ □ + 1 + 4 = 9

④ 5 + □ + 1 = 7

⑤ □ + 5 + 2 = 9

⑥ 1 + 1 + □ = 11

⑦ □ + 7 + 2 = 10

⑧ □ + 4 + 2 = 10

⑨ □ + 2 + 9 = 14

⑩ 1 + □ + 9 = 11

⑪ 1 + □ + 9 = 13

⑫

⑬ 5 + 1 + □ = 10

⑭ 4 + 2 + □ = 8

⑮ 4 + 1 + □ = 14

⑯ 6 + 1 + □ = 10

⑰ 4 + 3 + □ = 10

⑱ □ + 3 + 9 = 16

⑲ 8 + □ + 5 = 14

⑳ 1 + 4 + □ = 10

① $6 + \boxed{} + 5 = 12$

② $3 + \boxed{} + 9 = 17$

③ $\boxed{} + 1 + 1 = 10$

④ $\boxed{} + 3 + 9 = 14$

⑤ $\boxed{} + 3 + 9 = 15$

⑥ $1 + 7 + \boxed{} = 10$

⑦ $5 + \boxed{} + 1 = 8$

⑧ $1 + \boxed{} + 9 = 13$

⑨ $\boxed{} + 2 + 9 = 14$

⑩ $3 + \boxed{} + 9 = 15$

⑪ $3 + 5 + \boxed{} = 9$

⑫ $5 + \boxed{} + 8 = 16$

⑬ $4 + \boxed{} + 9 = 17$

⑭ $2 + 5 + \boxed{} = 15$

⑮ $8 + \boxed{} + 1 = 10$

⑯ $6 + \boxed{} + 5 = 13$

⑰ $2 + 4 + \boxed{} = 10$

⑱ $1 + \boxed{} + 9 = 11$

⑲ $\boxed{} + 2 + 8 = 12$

⑳ $\boxed{} + 1 + 3 = 8$

① $2 + \boxed{} + 6 = 11$

② $5 + 2 + \boxed{} = 11$

③ $4 + \boxed{} + 5 = 13$

④ $1 + \boxed{} + 9 = 12$

⑤ $2 + \boxed{} + 4 = 10$

⑥ $\boxed{} + 3 + 1 = 8$

⑦ $2 + 3 + \boxed{} = 10$

⑧ $1 + \boxed{} + 9 = 13$

⑨ $\boxed{} + 1 + 9 = 17$

⑩ $2 + \boxed{} + 8 = 16$

⑪ $1 + \boxed{} + 9 = 12$

⑫ $5 + \boxed{} + 2 = 8$

⑬ $2 + \boxed{} + 6 = 10$

⑭ $4 + 3 + \boxed{} = 9$

⑮ $4 + \boxed{} + 1 = 8$

⑯ $\boxed{} + 2 + 1 = 9$

⑰ $\boxed{} + 1 + 6 = 15$

⑱ $5 + 2 + \boxed{} = 10$

⑲ $4 + 1 + \boxed{} = 8$

⑳ $\boxed{} + 2 + 1 = 5$

① □ +3+6=11

② 6+1+ □ =15

③ □ +1+3=6

④ 6+ □ +9=17

⑤ 5+ □ +1=7

⑥ 4+ □ +1=8

⑦ 8+ □ +1=10

⑧ □ +1+3=9

⑨ 2+ □ +1=9

⑩ 4+1+ □ =8

⑪ 8+ □ +6=15

⑫ 2+5+ □ =10

⑬ 5+ □ +4=10

⑭ □ +1+9=11

⑮ 6+2+ □ =13

⑯ 5+ □ +6=12

⑰ 3+ □ +5=11

⑱ 1+1+ □ =3

⑲ 2+ □ +9=13

⑳ □ +1+4=10

① □+7+2=10

② 2+□+7=12

③ 6+1+□=8

④ 6+1+□=9

⑤ 1+□+2=10

⑥ □+1+6=14

⑦ □+7+9=17

⑧ 8+1+□=11

⑨ □+1+1=10

⑩ 8+1+□=15

⑪ 6+2+□=9

⑫ 4+2+□=9

⑬ 7+□+9=17

⑭ □+1+4=7

⑮ 8+□+7=16

⑯ 8+□+1=10

⑰ □+1+6=10

⑱ □+1+7=11

⑲ 5+1+□=9

⑳ 3+5+□=9

① $4+3+\boxed{}=8$

② $1+\boxed{}+9=16$

③ $2+4+\boxed{}=10$

④ $6+\boxed{}+8=16$

⑤ $\boxed{}+1+2=9$

⑥ $\boxed{}+2+6=13$

⑦ $\boxed{}+2+9=13$

⑧ $\boxed{}+6+2=9$

⑨ $5+1+\boxed{}=7$

⑩ $8+1+\boxed{}=18$

⑪ $4+\boxed{}+4=9$

⑫ $2+\boxed{}+9=17$

⑬ $\boxed{}+1+5=10$

⑭ $6+\boxed{}+3=11$

⑮ $3+\boxed{}+1=9$

⑯ $\boxed{}+1+9=15$

⑰ $\boxed{}+4+9=17$

⑱ $\boxed{}+1+4=9$

⑲ $5+1+\boxed{}=7$

⑳ $1+7+\boxed{}=17$

① $\square + 1 + 9 = 14$　⑪ $4 + 3 + \square = 8$

② $3 + 1 + \square = 13$　⑫ $1 + \square + 7 = 12$

③ $2 + 5 + \square = 13$　⑬ $3 + \square + 9 = 14$

④ $5 + 3 + \square = 17$　⑭ $5 + 2 + \square = 16$

⑤ $\square + 6 + 5 = 12$　⑮ $8 + \square + 1 = 10$

⑥ $1 + \square + 2 = 9$　⑯ $\square + 4 + 9 = 15$

⑦ $3 + 1 + \square = 10$　⑰ $4 + 3 + \square = 9$

⑧ $4 + \square + 8 = 13$　⑱ $4 + \square + 7 = 13$

⑨ $4 + 4 + \square = 10$　⑲ $4 + \square + 5 = 10$

⑩ $8 + \square + 4 = 13$　⑳ $\square + 2 + 9 = 17$

① $4+2+\boxed{}=11$

② $\boxed{}+3+8=16$

③ $2+5+\boxed{}=8$

④ $\boxed{}+1+1=10$

⑤ $2+4+\boxed{}=15$

⑥ $8+1+\boxed{}=14$

⑦ $1+\boxed{}+3=10$

⑧ $4+2+\boxed{}=9$

⑨ $2+3+\boxed{}=14$

⑩ $6+2+\boxed{}=10$

⑪ $6+2+\boxed{}=10$

⑫ $\boxed{}+4+2=10$

⑬ $3+\boxed{}+4=10$

⑭ $4+1+\boxed{}=9$

⑮ $6+2+\boxed{}=9$

⑯ $8+1+\boxed{}=18$

⑰ $\boxed{}+3+4=10$

⑱ $\boxed{}+1+3=8$

⑲ $3+\boxed{}+3=8$

⑳ $4+\boxed{}+1=9$

① $4+4+\square=17$

② $\square+4+9=14$

③ $\square+1+2=11$

④ $\square+1+2=11$

⑤ $7+\square+1=9$

⑥ $8+\square+5=14$

⑦ $4+1+\square=14$

⑧ $1+6+\square=12$

⑨ $6+1+\square=14$

⑩ $6+1+\square=16$

⑪ $\square+1+7=13$

⑫ $7+\square+2=10$

⑬ $7+\square+8=16$

⑭ $\square+1+2=10$

⑮ $\square+2+6=14$

⑯ $5+2+\square=9$

⑰ $2+6+\square=14$

⑱ $3+\square+7=12$

⑲ $8+\square+8=17$

⑳ $\square+1+1=10$

① $7 + 1 + \boxed{} = 16$

② $3 + \boxed{} + 1 = 9$

③ $6 + \boxed{} + 6 = 13$

④ $\boxed{} + 2 + 1 = 8$

⑤ $4 + \boxed{} + 2 = 10$

⑥ $\boxed{} + 1 + 9 = 16$

⑦ $\boxed{} + 2 + 2 = 10$

⑧ $5 + \boxed{} + 9 = 15$

⑨ $\boxed{} + 3 + 1 = 8$

⑩ $5 + \boxed{} + 9 = 15$

⑪ $\boxed{} + 4 + 7 = 13$

⑫ $\boxed{} + 1 + 4 = 11$

⑬ $1 + \boxed{} + 8 = 15$

⑭ $2 + 4 + \boxed{} = 10$

⑮ $4 + \boxed{} + 7 = 14$

⑯ $\boxed{} + 2 + 7 = 14$

⑰ $8 + \boxed{} + 1 = 10$

⑱ $\boxed{} + 1 + 9 = 14$

⑲ $2 + 4 + \boxed{} = 10$

⑳ $6 + \boxed{} + 9 = 16$

① $2+2+\boxed{}=13$

⑪ $5+1+\boxed{}=14$

② $\boxed{}+2+5=13$

⑫ $\boxed{}+4+3=10$

③ $\boxed{}+2+9=16$

⑬ $\boxed{}+2+1=6$

④ $2+6+\boxed{}=17$

⑭ $\boxed{}+1+4=12$

⑤ $\boxed{}+1+6=14$

⑮ $4+3+\boxed{}=16$

⑥ $2+5+\boxed{}=14$

⑯ $\boxed{}+1+3=8$

⑦ $6+\boxed{}+9=17$

⑰ $5+\boxed{}+9=15$

⑧ $\boxed{}+4+2=10$

⑱ $1+\boxed{}+3=6$

⑨ $5+2+\boxed{}=16$

⑲ $\boxed{}+1+1=10$

⑩ $5+3+\boxed{}=9$

⑳ $\boxed{}+4+1=9$

① □ $+2+6=11$

② $4+$□$+6=12$

③ □ $+2+6=10$

④ □ $+1+8=17$

⑤ □ $+2+1=8$

⑥ $2+$□$+5=10$

⑦ $8+$□$+1=10$

⑧ $2+$□$+9=15$

⑨ $1+$□$+9=13$

⑩ □ $+5+2=10$

⑪ □ $+3+2=9$

⑫ $7+$□$+2=10$

⑬ □ $+2+9=14$

⑭ $6+1+$□$=13$

⑮ $5+$□$+9=15$

⑯ $5+3+$□$=13$

⑰ $5+$□$+1=7$

⑱ $2+2+$□$=5$

⑲ □ $+3+5=10$

⑳ $8+1+$□$=10$

① $4+1+\boxed{}=13$

② $1+\boxed{}+9=12$

③ $2+5+\boxed{}=16$

④ $6+1+\boxed{}=16$

⑤ $\boxed{}+4+5=10$

⑥ $7+\boxed{}+1=9$

⑦ $5+\boxed{}+4=10$

⑧ $5+3+\boxed{}=9$

⑨ $8+1+\boxed{}=10$

⑩ $3+5+\boxed{}=14$

⑪ $4+\boxed{}+2=10$

⑫ $8+1+\boxed{}=10$

⑬ $\boxed{}+2+1=8$

⑭ $3+2+\boxed{}=12$

⑮ $\boxed{}+1+1=8$

⑯ $8+\boxed{}+9=18$

⑰ $\boxed{}+3+1=9$

⑱ $\boxed{}+3+5=10$

⑲ $2+\boxed{}+3=6$

⑳ $\boxed{}+1+2=9$

① $1+3+\boxed{}=13$

② $1+\boxed{}+9=12$

③ $7+\boxed{}+1=9$

④ $5+1+\boxed{}=9$

⑤ $1+\boxed{}+9=16$

⑥ $5+1+\boxed{}=13$

⑦ $\boxed{}+2+3=10$

⑧ $\boxed{}+4+4=10$

⑨ $2+1+\boxed{}=12$

⑩ $\boxed{}+6+3=11$

⑪ $5+1+\boxed{}=13$

⑫ $\boxed{}+2+1=8$

⑬ $\boxed{}+1+1=3$

⑭ $5+\boxed{}+2=8$

⑮ $5+\boxed{}+9=16$

⑯ $2+\boxed{}+9=16$

⑰ $\boxed{}+2+9=12$

⑱ $3+\boxed{}+4=11$

⑲ $\boxed{}+3+5=11$

⑳ $3+5+\boxed{}=12$