① $14 + 0 = \boxed{}$

② $17 + 1 = \boxed{}$

③ $12 + 6 = \boxed{}$

④ $17 + 0 = \boxed{}$

⑤ $15 + 2 = \boxed{}$

⑥ $18 + 4 = \boxed{}$

⑦ $15 + 5 = \boxed{}$

⑧ $17 + 8 = \boxed{}$

⑨ $19 + 1 = \boxed{}$

⑩ $19 + 7 = \boxed{}$

⑪ $\boxed{} + 0 = 14$

⑫ $\boxed{} + 1 = 18$

⑬ $\boxed{} + 6 = 18$

⑭ $\boxed{} + 0 = 17$

⑮ $15 + \boxed{} = 17$

⑯ $\boxed{} + 4 = 22$

⑰ $\boxed{} + 5 = 20$

⑱ $\boxed{} + 8 = 25$

⑲ $19 + \boxed{} = 20$

⑳ $\boxed{} + 7 = 26$

① $11 + 5 = \boxed{}$

② $13 + 3 = \boxed{}$

③ $10 + 7 = \boxed{}$

④ $11 + 1 = \boxed{}$

⑤ $12 + 0 = \boxed{}$

⑥ $12 + 9 = \boxed{}$

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⑩ $17 + 9 = \boxed{}$

⑪ $11 + \boxed{} = 16$

⑫ $13 + \boxed{} = 16$

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⑭ $11 + \boxed{} = 12$

⑮ $\boxed{} + 0 = 12$

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⑰ $13 + \boxed{} = 21$

⑱ $18 + \boxed{} = 24$

⑲ $18 + \boxed{} = 27$

⑳ $\boxed{} + 9 = 26$

① $18 + 1 = \square$

② $10 + 4 = \square$

③ $12 + 4 = \square$

④ $17 + 1 = \square$

⑤ $15 + 4 = \square$

⑥ $17 + 6 = \square$

⑦ $15 + 8 = \square$

⑧ $17 + 3 = \square$

⑨ $13 + 8 = \square$

⑩ $16 + 9 = \square$

⑪ $18 + \square = 19$

⑫ $10 + \square = 14$

⑬ $12 + \square = 16$

⑭ $\square + 1 = 18$

⑮ $\square + 4 = 19$

⑯ $\square + 6 = 23$

⑰ $\square + 8 = 23$

⑱ $17 + \square = 20$

⑲ $13 + \square = 21$

⑳ $\square + 9 = 25$

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② $12 + 3 = \boxed{}$

③ $14 + 4 = \boxed{}$

④ $14 + 0 = \boxed{}$

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⑨ $19 + 4 = \boxed{}$

⑩ $17 + 3 = \boxed{}$

⑪ $\boxed{} + 1 = 11$

⑫ $\boxed{} + 3 = 15$

⑬ $14 + \boxed{} = 18$

⑭ $\boxed{} + 0 = 14$

⑮ $12 + \boxed{} = 12$

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⑰ $16 + \boxed{} = 22$

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⑲ $\boxed{} + 4 = 23$

⑳ $17 + \boxed{} = 20$

① $11 + 6 = \square$

② $12 + 5 = \square$

③ $14 + 4 = \square$

④ $19 + 0 = \square$

⑤ $10 + 8 = \square$

⑥ $19 + 5 = \square$

⑦ $14 + 6 = \square$

⑧ $14 + 7 = \square$

⑨ $16 + 9 = \square$

⑩ $18 + 9 = \square$

⑪ $11 + \square = 17$

⑫ $\square + 5 = 17$

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⑭ $19 + \square = 19$

⑮ $10 + \square = 18$

⑯ $19 + \square = 24$

⑰ $14 + \square = 20$

⑱ $\square + 7 = 21$

⑲ $\square + 9 = 25$

⑳ $\square + 9 = 27$

① $15 + 2 =$

② $12 + 3 =$

③ $16 + 1 =$

④ $10 + 7 =$

⑤ $13 + 0 =$

⑥ $17 + 3 =$

⑦ $16 + 5 =$

⑧ $17 + 8 =$

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⑭ $\boxed{} + 7 = 17$

⑮ $13 + \boxed{} = 13$

⑯ $\boxed{} + 3 = 20$

⑰ $16 + \boxed{} = 21$

⑱ $\boxed{} + 8 = 25$

⑲ $\boxed{} + 3 = 21$

⑳ $17 + \boxed{} = 26$

① $11 + 5 = \square$

② $15 + 3 = \square$

③ $10 + 2 = \square$

④ $12 + 5 = \square$

⑤ $18 + 0 = \square$

⑥ $16 + 9 = \square$

⑦ $13 + 7 = \square$

⑧ $19 + 8 = \square$

⑨ $18 + 5 = \square$

⑩ $18 + 8 = \square$

⑪ $11 + \square = 16$

⑫ $\square + 3 = 18$

⑬ $\square + 2 = 12$

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⑮ $\square + 0 = 18$

⑯ $16 + \square = 25$

⑰ $13 + \square = 20$

⑱ $\square + 8 = 27$

⑲ $\square + 5 = 23$

⑳ $18 + \square = 26$

① $12 + 4 = \square$

② $17 + 1 = \square$

③ $10 + 9 = \square$

④ $14 + 4 = \square$

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⑪ $12 + \square = 16$

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⑬ $10 + \square = 19$

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⑯ $\square + 9 = 25$

⑰ $\square + 9 = 26$

⑱ $\square + 3 = 21$

⑲ $\square + 5 = 23$

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① $10 + 4 = \boxed{}$

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⑪ $\boxed{} + 4 = 14$

⑫ $\boxed{} + 7 = 18$

⑬ $\boxed{} + 1 = 17$

⑭ $\boxed{} + 1 = 13$

⑮ $\boxed{} + 4 = 14$

⑯ $\boxed{} + 9 = 24$

⑰ $16 + \boxed{} = 22$

⑱ $\boxed{} + 5 = 22$

⑲ $11 + \boxed{} = 20$

⑳ $\boxed{} + 7 = 21$

① 13 ＋ 4 ＝ ☐

② 14 ＋ 3 ＝ ☐

③ 12 ＋ 6 ＝ ☐

④ 12 ＋ 1 ＝ ☐

⑤ 11 ＋ 0 ＝ ☐

⑥ 18 ＋ 2 ＝ ☐

⑦ 14 ＋ 7 ＝ ☐

⑧ 19 ＋ 1 ＝ ☐

⑨ 15 ＋ 8 ＝ ☐

⑩ 19 ＋ 9 ＝ ☐

⑪ ☐ ＋ 4 ＝ 17

⑫ 14 ＋ ☐ ＝ 17

⑬ 12 ＋ ☐ ＝ 18

⑭ 12 ＋ ☐ ＝ 13

⑮ ☐ ＋ 0 ＝ 11

⑯ ☐ ＋ 2 ＝ 20

⑰ ☐ ＋ 7 ＝ 21

⑱ 19 ＋ ☐ ＝ 20

⑲ ☐ ＋ 8 ＝ 23

⑳ ☐ ＋ 9 ＝ 28